

Work Order ID 105168

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July-25-13 7:48:16 AM

Item ID: D412-705-015 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Driveshaft Tunnel Modification
 Start Date: 7/19/13 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 7/19/13 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev C								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D412-705-015								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

13/7/13

DAS 06 9-89

2

13/7/13

DAS 06 9-89

2

13-07-30 2A

[Signature]

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				2	8	13-7-31	
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-705-015 Location: <u>041</u> PPP Rev: <u>E</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 13-08-01
 MLJ 13-07-31

Picklist Print

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Work Order ID: 105168

Parent Item: D412-705-015

Parent Item Name: Driveshaft Tunnel Modification

Start Date: 7/19/13

Required Date: 7/19/13

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:B Removed Manufacturing 06-10-03 JLM
IPP Rev:C ECN 1052 07-11-05 DD verified by:EC
12.11.07 DD Verified by:JLM

IPP Rev:D ECN 12-670

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C3A Bolt		Purchased	No			120	Each	1,676.0000	22	44	- 20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST350		1676							
				122141		22							
				124028		42							
				124417		1612			124417				
AN3C4A Bolt		Purchased	No			120	Each	4,785.0000	3	6	- 20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		20							
				122814		20							
				ST512		4765							
				125388		2376							
				M126105		2389			126105				
D3256-1 Panel		Manufactured	No			120	Each	4.0000	1	2	- 1B		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST187		4							
				102674		4			102674				
D3256-3 Gasket		Manufactured	No			120	Each	11.0000	0	2	- 20	13-07-30	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST233		11							
				102920		10			102920				
				99341		1			1099341				

Picklist Print

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Work Order ID: 105168

Parent Item: D412-705-015

Parent Item Name: Driveshaft Tunnel Modification

Start Date: 7/19/13

Required Date: 7/19/13

Start Qty: 2.00

Required Qty: 2.00

MS20427M3-3

Rivet

Purchased

No

120

Each

1,841.0000

44

88

7.9

7.9

Location

Loc Qty

Loc Code

GA

44

121114

44

ST335

1797

124231

1797

124231

MS21060-L3K

Nut-Plate

Purchased

No

120

Each

297.0000

22

44

7.0

7.0

Location

Loc Qty

Loc Code

ST316

297

125654

97

m126400

200

125654

MS9321-09

Washer

Purchased

No

120

Each

547.0000

25

50

7.8

13-07-30

Location

Loc Qty

Loc Code

ST291

547

120867

25

124862

522

124862

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Shop Packet Print

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(13/7/13) sp
②
REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		(1)					D3256-1	ACCESS PANEL
		(1)					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
	22	30			6		AN3C-3A	BOLT
	3						AN3C-4A	BOLT
						30	AN960JD10	WASHER
16	44	36			12		MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
8	22	18			6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
	25	30			6		MS9321-09	WASHER

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Item ID: D412-705-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Driveshaft Tunnel Modification

Stop ***NS2***

Start Date: 7/19/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 7/19/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev C

100

100

DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-705-015

CHG 005

MLJ 13-07-26

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control